F I G. 1

<u>10</u>

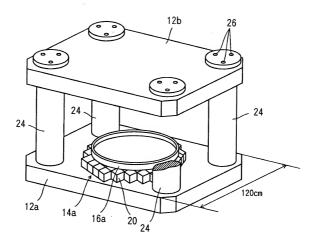


FIG. 2

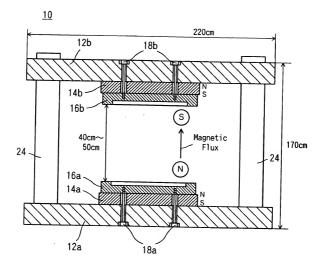


FIG. 3

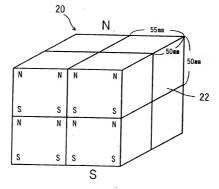
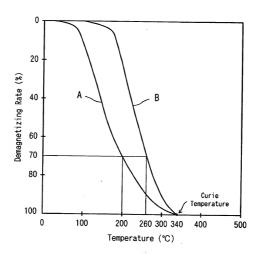
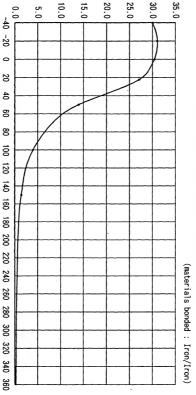


FIG. 4



Tensile Shear Strength (MPa)





Temperature (°C)

